

# TECH DATA

Technical Information Sheet

## FEATURES & BENEFITS

- EXCLUSIVE™ Hot Melt Technology
- Knitted Scrim with MasterWeave™ Technology – Premier's proprietary blend of natural fibers
- Environmentally Safe
- Low VOC's
- Low Odor or Smoke
- Silicone Treated Paper

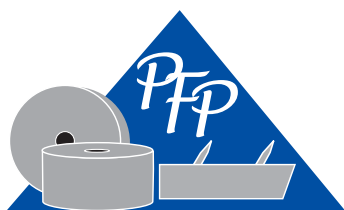


## PREMIER SPOTLIGHT:

### THE SIDEKICK

Premier's *The Sidekick 340 High Performance Hot Melt Tape* offers a new handy stackable dispensing package that keeps the tape rolls stored neat and clean. It holds two jumbo rolls of tape. The Sidekick not only looks professional, but it also saves you time and money. The Sidekick features a divider inside that protects the rolls and helps make dispensing easier. The handy tray at the bottom of the box allows the tape to pull through along the seam path directly from the dispenser. This saves time, and makes the job easier.

- Professional GREEN packaging made from recyclable paper
- Reusable box
- Neat stackable package
- Slotted sides allow you to see how much tape is remaining
- Easy carry handle
- Dispenses tape straight down the middle of the carpet seam
- Stable package design doesn't slide around during tape dispensing



PREMIER FLOORING PRODUCTS

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## 311 CONTRACT GRADE

### 3 Inch Knitted Scrim with Beaded Amber Hot Melt

- Gross Wt./Roll: 1.9 lbs.
- Roll Length: 66 ft. (20 meters)
- Roll Width: 3-5/8 inches
- Paper: Crepe Kraft
- Back Treatment: Silicone Release
- Traffic Rating: Light Commercial - Medium Residential
- Used to Seam: ActionBac® and Jute Backed Carpet

## 330 PREMIUM

### 3 Inch Knitted Scrim with Extra Heavy Hot Melt

- Gross Wt./Roll: 2.2 lbs.
- Roll Length: 66 ft. (20 meters)
- Roll Width: 3-5/8 inches
- Paper: Creped Kraft
- Back Treatment: Silicone Release
- Traffic Rating: Light Commercial - Medium Residential
- Used to Seam: ActionBac®, and Jute Backed Carpet

## 340 HIGH PERFORMANCE

### 3 Inch Knitted Scrim with Extra Heavy Hot Melt

- Available in **The Sidekick™** jumbo pack
- Gross Wt./Roll: 2.4 lbs.
- Roll Length: 66 ft. (20 meters)
- Roll Width: 3-5/8 inches
- Paper: Creped Kraft
- Back Treatment: Silicone Release
- Reinforcing Fiber
- Traffic Rating: Medium Commercial - Heavy Residential
- Used to Seam: ActionBac®, Jute, Soft Bac® and AdBac™.

## The Sidekick™ 340 Refill Roll

- Sidekick Roll Gross Wt./Roll: 3.6 lbs.
- Sidekick Roll Length: 100 ft. (30.4 meters)
- Roll Width: 3-5/8 inches
- Paper: Creped Kraft
- Back Treatment: Silicone Release

- Reinforcing Fiber
- Traffic Rating: Medium Commercial - Heavy Residential
- Used to Seam: ActionBac®, Jute, Soft Bac® and AdBac™.

## RECOMMENDATIONS FOR SEAMING:

1. To reduce smoking and odors, keep seaming iron clean. Adhesive buildup can reduce the iron temperature by 100°F.
2. Seam location is important. Run the seam towards the light source. This will minimize the possibility of shadows highlighting the seam.
3. Prior to installation test a sample piece of carpet. Be sure the backing you are trying to seam is suitable for seaming with hot melt carpet seaming tape.
4. Be sure the edges of the carpet are flat before seaming by trimming both carpet edges straight and back-roll.
5. Be sure all seams are rolled immediately.
6. Be sure the iron has a heat shield to protect against excessive heat transfer that can shrink and curl synthetic backing and yarns.
7. To eliminate possible shading along the seam, seam in the direction of the nap. Keep the iron moving at a steady rate.
8. Be sure that the hot melt is fully activated, and that you get into the adhesive before it has time to cool.
9. As the iron is moving down the seam, guide the carpet off the rear of the iron and press it firmly into the hot adhesive and immediately roll the seam.
10. Use a pull behind weight as you seam, to make sure the carpet backing does not pull loose from the tape before the hot melt has time to set properly.
11. Prior to stretching with a power stretcher, allow enough cooling time, approximately five to eight minutes.

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